



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

646.3010  
Job Sheet 180124



Part No: 646.3010

Job Qty: 12 ea

Part Name: LH Half



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/29/18

Job Tracking No:

Created By: Linda Lacelle

Due Date: 7/27/18

Type: SOLD

Description:

Note: DWG REV N/C SHEETS 2,6,7 IPP REV:A NEW ISSUE 13/01/14 JFS VERIFY BY: JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|------------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                        |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation     | 12 Ea  |            | 7/27/18  | 0.00      | 0.00    | Start Up Machining-1  |           | mm       |
| 100   | Bandsaw                | 12 pcs |            | 7/27/18  | 0.00      | 0.28    | Bandsaw1              |           | mm       |
| 110   | CNC Vertical Machining | 12 pcs |            | 7/27/18  | 0.23      | 9.38    | HAAS1-1               |           | mm       |
| 120   | QC                     | 12 pcs |            | 7/27/18  | 0.00      | 0.00    | QC1                   |           | mm       |
| 130   | QC                     | 12 pcs |            | 7/27/18  | 0.00      | 0.00    | QC8 Machining-1       |           | mm       |
| 140   | Outsource              | 12 pcs |            | 7/27/18  |           |         | ATG001-VC             | 14        | mm       |
| 150   | Packaging              | 12 pcs |            | 7/27/18  | 0.00      | 0.00    | Packaging2            |           | mm       |
| 155   | QC                     | 12 pcs |            | 7/27/18  | 0.00      | 0.00    | QC5                   |           | mm       |
| 180   | Packaging              | 12 pcs |            | 7/27/18  | 0.00      | 0.00    | Packaging3-1          |           | mm       |
| 190   | QC21-SA                | 12 Ea  |            | 7/27/18  | 0.00      | 0.00    | QC21                  |           | mm       |

Part Op 100 - Cut Blank at 9.700"

Descriptions: 110 - 1-Machine per folio FB158 DWG REV: FOLIO REV: 2- deburr and break all sharp edges

120 - Inspect on CMM as per folio CMMA030. CMM PROG. REV:

140 - Issue P/O to ATG: Hard Black Anodize and Prime as per Dwg 646.3000

180 - \*\*\*IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV\*\*\*

### Job BOM

| Part / Item         | Component Name                             | Quantity          | Operation             | Container |
|---------------------|--------------------------------------------|-------------------|-----------------------|-----------|
| M7075T6S6.000X0.250 | 7075-T6S Sheet 6" Thick Plate X 0.25" Wide | 9.6000 ft (.8 ea) | 90-Start up Operation |           |
| 4R-5066609          | 8X5094000 1X5102371                        |                   |                       |           |

### Job Allocations

| Operation             | Component Part      | Required | Inventory | Allocated |
|-----------------------|---------------------|----------|-----------|-----------|
| 90-Start up Operation | M7075T6S6.000X0.250 | 10       | 25        | 0         |







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PURCHASE ORDER  
PO040921

**Supplier:** ATG001-VC  
A.T.G. Industries Inc  
731 INDUSTRIELLE ROAD  
ROCKLAND  
ON  
K4K 1T2 Canada  
Phone: 613-446-4544  
Fax: 613-446-4556

**Attention:** Lalande, Marc-Andre

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO040921  
**PO Date:** 9/4/18  
**Due Date:** 9/26/18  
**Purchase Order Revision:**  
**Revision Date:**  
**Ship-To Contact:** Phone:  
  
**Via:** Ground  
**Pymt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

| Items                                                                                                                                                                                                                                                  |        |          |                                                                                                                                  |        |         |          |                |                   |         |                  |                |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|----------|----------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item                                                                                                                                                                                                                                              | Job    | Part     | Description                                                                                                                      | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 1                                                                                                                                                                                                                                                      | 181398 | 647.7813 | Center Plate, Lower<br>Issue P/O to ATG :<br><br>Hard Black Anodize and<br>Prime as per Dwg. 647.7800<br>Rev. A                  | Firmed | -       | 9/14/18  | 15 pcs         | 0 pcs             | 15 pcs  | \$10.95/pcs      | \$164.25       |
|                                                                                                                                                                                                                                                        | 182749 |          |                                                                                                                                  | Firmed | -       | 9/26/18  | 35 pcs         | 0 pcs             | 35 pcs  | \$10.95/pcs      | \$383.25       |
| Sub Total:                                                                                                                                                                                                                                             |        |          |                                                                                                                                  |        |         |          | 50             | 0                 | 50      |                  | \$547.50       |
| 2                                                                                                                                                                                                                                                      | 180124 | 646.3010 | LH Half<br>Issue P/O to ATG :<br><br>Hard Black Anodize and<br>Prime as per Dwg 646.3000                                         | Firmed | -       | 9/14/18  | 12 pcs         | 0 pcs             | 12 pcs  | \$12.45/pcs      | \$149.40       |
| 3                                                                                                                                                                                                                                                      | 178083 | D4842-1  | Lower Cutter Deflector<br>Outsource process-<br>Issue P/O to ATG :<br><br>HARD ANODIZE COLOR<br>BLACK, PRIME AS PER<br>DWG D4842 | Firmed | -       | 9/14/18  | 6 pcs          | 0 pcs             | 6 pcs   | \$12.45/pcs      | \$74.70        |
| Grand Total:                                                                                                                                                                                                                                           |        |          |                                                                                                                                  |        |         |          |                |                   |         |                  | \$771.60       |
| Order Notes                                                                                                                                                                                                                                            |        |          |                                                                                                                                  |        |         |          |                |                   |         |                  |                |
| Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit <a href="http://www.dartaerospace.com">www.dartaerospace.com</a> for further explanation. |        |          |                                                                                                                                  |        |         |          |                |                   |         |                  |                |

Plex 9/5/18 11:25 AM dart.tsimiklis.chrisoula

CT



A.T.G. Industries Inc.  
731 Industrielle Street  
Rockland, ON K4K 1T7  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916043

Date: 17-Sep-18

To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                       |              |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|--|
| Terms                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                       | Ship Via     |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                       | ATG Delivery |  |
| Quantity                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Description                                                                                                                                                                                                                                                                           |              |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.                                                                                                                                       |              |  |
| ✓ 50<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Part: 647.7813 ✓ Rev: A<br>Center Plate, Lower<br>Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing.<br>Job: 23673 PO: PO040921 ✓ Line: 1   |              |  |
| ✓ 12<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Part: 646.3010 ✓ Rev: NC<br>LH Half<br>Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing.<br>Job: 23674 PO: PO040921 ✓ Line: 2              |              |  |
| ✓ 6<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Part: D4842-1 ✓ Rev: B<br>Lower Cutter Deflector<br>Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - .2 mils) per drawing.<br>Job: 23675 PO: PO040921 ✓ Line: 3 |              |  |
| <p>CERTIFICATE OF CONFORMANCE<br/>A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.</p> <p>Date: <u>17/09/2018</u></p> <p>Certified Signature: <u>[Signature]</u></p> <p>Receiver Signature: _____</p> <p>A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.</p> <p>Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of</p> <p>Made in Canada.</p> |                                                                                                                                                                                                                                                                                       |              |  |



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Canada

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### Pack List

Number: 916043

Date: 17-Sep-18

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Chrisoula Tsimiklis  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

|                 |             |              |  |
|-----------------|-------------|--------------|--|
| Terms           |             | Ship Via     |  |
|                 |             | ATG Delivery |  |
| Quantity        | Description |              |  |
|                 | receipt.    |              |  |
| Made in Canada. |             |              |  |